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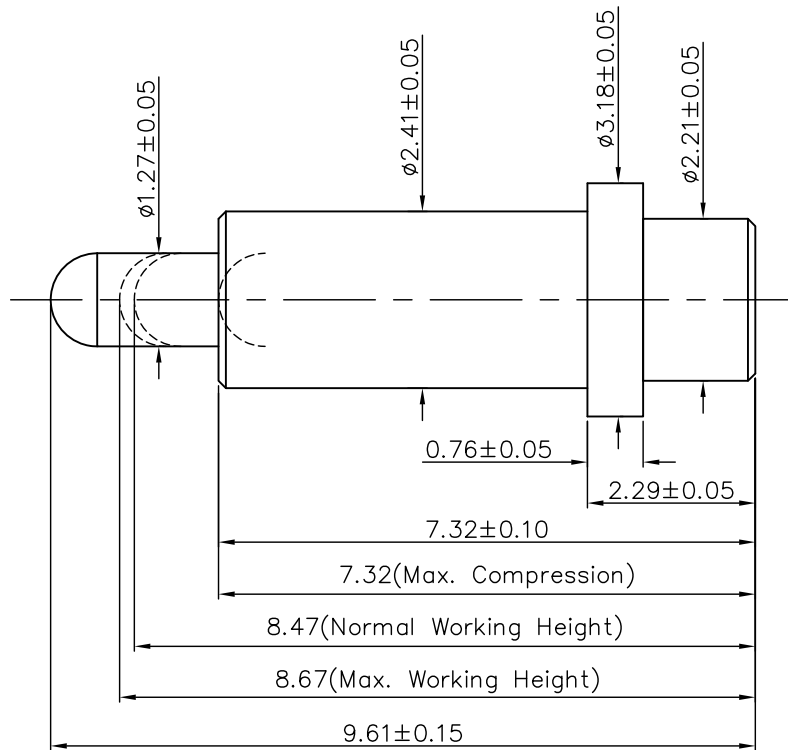
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Please Approve this Drawing	
Date	
Signature	

REVISIONS (修正)			
NO. (序号)	DESCRIPTION(描述)	DCN NO.(变更号)	DATE(日期)
D.0	NEW RELEASE	DCN-2016XXXXX	2016.06.24



NOTE;

1.Material

Plunger: brass
 Barrel: brass
 Spring: SUS

2.Plating

Plunger: 20 micro-inch minimum Au over 50~100 micro-inch nickel
 Barrel : 20 micro-inch minimum Au over 50~100 micro-inch nickel

3.Electrical

Rated current & voltage: DC12V; 9A.
 Contact resistance: 30 mohm maximum at Max working height(quiescence)

4.Mechanical

Initial load: 25g MIN at 9.51 mm
 Spring force: 120g±20% at Normal working height
 Durability: 10,000 cycles(minimum)

5.To ensure the best usage,please operate it based on the working height
 Based on the engineering drawings,shall not exceed the maximum allowed compression

6.Harmful material control please follow DOC. NO. "DQ03050"

DRAW (设计)	周亮	SCALE (比例)	10 : 1	UNIT (单位)	mm	DRAWING NO. (图号)	P5650FH01		
CHECK (校对)		SHEET (页数)	1 of 1	PROJECT (视图)		MATERIAL (材质)	Seeing notes (见备注)		
AUDIT (审核)		COUNTER SIGN (会签)				DATE (日期)	2016.06.24	REV	D.0
APPROVE (核准)		PLATE (镀层)				TITLE (品名)	Pogo pin		

THE UNMARKED TOLERANCE ARE AS BELOW :
 (未标记的公差)

LENGTH (尺寸)		ANGLE (角度)	
0~6.0	±0.05mm	0.	±2.0°
>6~30	±0.10mm	0.0	±1.0°
>30~120	±0.15mm	0.00	±0.50°

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